



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

DSI 9410-011
Job Sheet 175638



Part No: DSI 9410-011

Job Qty: 4 ea

Part Name: Amends Installation Of D350-591-311/-312 Steps



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/9/18

Job Tracking No:

Due Date: 4/13/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP RevA: New issue DD verified by: EC IPP rev:B as per dwg RevB DD 10.03.03 verified by: EC
Ship Via:

DAS 18
9-89 chg 002 21
9-89

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	4 Ea		4/13/18	0.00	0.00	Start Up Stores/Pkg-1		DAS 9-89	APR 10 2018
110	Packaging	4 pcs		4/13/18	0.00	0.00	Packaging1-5		6-89	APR 10 2018
120	QC	4 pcs		4/13/18	0.00	0.00	QC4		9-89	SmB
125	DC	4 pcs		4/13/18	0.00	0.00	DC			
130	Packaging	4 pcs		4/13/18	0.00	0.00	Packaging3-2			SmB
140	QC21-FG	4 Ea		4/13/18	0.00	0.00	QC21		DAS 21 9-89	APR 12 2018 18123

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-15A	Bolt	32 Ea (8 ea)	90-Start up Operation	5051424
D2732-030	Rubber Cushion - 3"	16 Ea (4 ea)	90-Start up Operation	5044807
D3595-200-300	Rubber Cushion 2.00" Wide X 3.00" Long	8 Ea (2 ea)	90-Start up Operation	5030767
MS21042L4	Nut	32 Ea (8 ea)	90-Start up Operation	5045901
NAS1149D0463J	Washer	64 Ea (16 ea)	90-Start up Operation	5045245

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-15A	32	519	0
	D2732-030	16	169	0
	D3595-200-300	8	14	0
	MS21042L4	32	3,623	0
	NAS1149D0463J	64	5,583	0

Part Specifications

Specifications could not be found.

UBAT Aerospace Ltd.
1270 Sheriden Street
Hamilton, ON K6A 1K7
CANADA
TEL: 1 813 832-8200
Email: sales@ubat.com
www.ubat.com



Container No: S059545



Part: DSI 9410-011

Job No: 175638

Serial No/Batch: S059545

Revision:

Inspector:

Date: 04/10/18

0-00
0-00
0-00
0-00



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002369	S059543	AN4-15A	Bolt	S057424	ST343	32
002369	S059540	D2732-030	Rubber Cushion - 3"	s044807	ST410	16
002369	S059539	D3595-200-300	Rubber Cushion 2.00" Wide X 3.00" Long	s030767	ST041	8
002369	S059538	MS21042L4	Nut	S045901	ST303	32
002369	S059537	NAS1149D0463J	Washer	S045845	ST263	64

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/10/18 10:22 AM dart.quirion.sonia

Part Number DSI 9410-011
Description STEP MODIFICATION KIT

Part Number DSI 9410-011
Description STEP MODIFICATION KIT

[illegible]

DART SERVICE INSTRUCTION

TO AMEND DRAWING D350-591 REV. F

REF. CANADIAN STC: SH92-6

FAA STC: SH967NE

REFERENCE ONLY

TO IMPROVE THE FIT OF THE D350-591-311/-312 STEPS, IT IS ACCEPTABLE TO INSTALL THE DSI 9410-011 KIT. INSTALL THE D2732-030 CUSHION (AFT CROSSTUBE) AND D3595-200-300 CUSHION (FWD CROSSTUBE) AS SHOWN IN FIGURE 1 IN PLACE OF THE D2856-400-720 ABRASION STRIP CALLED OUT ON DRAWING D350-591 REV. F.

FOR CUSTOMERS WHO HAVE PREVIOUSLY INSTALLED D2856-400-720 ABRASION STRIPS REMOVE THE ABRASION STRIPS IN ACCORDANCE WITH ICA-D350-591. PRIOR TO INSTALLING THE DSI 9410-011 KIT.

DSI 9410-011 KITS WILL BE INCLUDED WITH D350-591-311/-312 STEPS AT CHANGE 002 AND SUBSEQUENT.

QTY -041	PART NUMBER	DESCRIPTION
X	DSI 9410-011	STEP MODIFICATION KIT
4	D2732-030	CUSHION
2	D3595-200-300	CUSHION
8	AN4-15A	BOLT
16	AN960JD416	WASHER
8	MS21042L4	NUT (OR MS21042-4)

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 08.09.08
CERT. NO.: SH92-6
ISSUE NO.: 10

B	SHEET 1 DELETE REVISED P/L. (SEPERATE DSI KIT FROM MAIN KIT SEE NCR 08-082 FOR DETAILS)	AJS	08.09.08
A	NEW ISSUE	PH	08.03.27
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	J	DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9410	SHEET 1 OF 2
APPROVED	AP	TITLE	SCALE
DE APPR.	HA	STEP MODIFICATION KIT	NTS
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